

| | Ultra | Ultra BC | Ultra V | Gladius BC | Gladius V | Supreme iS | Plus iS | Libra | Geminus V | |
|--|---|--------------------|---|------------------------------|---|---|--|--|---|---|
| Working area | 80 - 815x615mm (40x24") 120 - 1200x800mm (48 x 32") 150 - 1500x1000 mm (60 x 40") | | 80 - 815x615mm (40x24") 120 - 1200x800mm (48 x 32") 150 - 1500x1000 mm (60 x 40") | 260 - 1530x2650mm (60x 104") | | 120 - 1200 x 800mm (48 x 32") 150 - 1500 x 1000mm (60 x 40") | | 1700 x 1250 mm (67 x 49,2") | 1900 x 1250 mm (49 x 74") | |
| Working area by special request | x | | x | x | | 1250x2500 mm (49,2 x 98,4") | | 1250x2500 mm (49,2 x 98,4") | | |
| Cut Speed | 365 mm / sec (14,5"/sec) | | 365 mm / sec (14,5"/sec) | | 415 mm / sec (16,5"/sec) | | 530 mm / sec (21"/sec) 1080 mm / sec (43"/sec) | 750 mm / sec (30"/sec) 1400 mm / sec (55"/sec) | | |
| Two work stations | x | | x | x | | x | | ✓ | | |
| Vacuum table | x | | ✓ | x | ✓ | x | | x | ✓ | |
| Button Clamps - 100% Yield | x | ✓ | ✓ | ✓ | | x | | ✓ | | |
| Material waste | 17mm (0.67") 40 green head or 15mm (0.6") 90° white head | Zero - 100% usable | Zero - 100% usable Zero - 100% usable. (button clamps and/or vacuum table) | Zero - 100% usable | Zero - 100% usable. (button clamps and/or vacuum table) | 17mm (0.67") 40 green head or 15mm (0.6") 90° white head | | Zero - 100% usable | Zero - 100% usable. (button clamps and/or vacuum table) | |
| Dual cutting head | x | | x | x | | x | | ✓ plus optional pen head | | |
| Interchangeable Head System | Yes - 9 Heads available | | Yes - 9 Heads available | | Yes - 9 Heads available | | Yes - 9 Heads available | | Yes - 9 Heads available | |
| Blade Depth Control | Manual Dial Adjustment | | Manual Dial Adjustment | | Manual Dial Adjustment | | Manual Dial Adjustment | | Manual Dial Adjustment | |
| Bevel types available | 40°, 45° & 90° | | 40°, 45° & 90° | | 40°, 45° & 90° | | 40°, 45° & 90° | | 40°, 45° & 90° | |
| Maximum cut depth | 5mm (0,197") | | 5mm (0,197") | | 5mm (0,197") | | 5mm (0,197") | | 5mm (0,197") | |
| Templates | 65 Parametric Templates/unlimited* | | 65 Parametric Templates/unlimited* | | 65 Parametric Templates/unlimited* | | 65 Parametric Templates/unlimited* | | 65 Parametric Templates/unlimited* | |
| Clipart | Over than 1.200 Clip Art | | Over than 1.200 Clip Art | | Over than 1.200 Clip Art | | Over than 1.200 Clip Art | | Over than 1.200 Clip Art | |
| Fonts & Photo fonts | 52 | | 52 | | 52 | | 52 | | 52 | |
| Single line fonts | 14 | | 14 | | 14 | | 14 | | 14 | |
| True Type Fonts compatibility | ✓ | | ✓ | | ✓ | | ✓ | | ✓ | |
| Design software interface | Corel Draw (.PLT) & Adobe Illustrator (.SVG) | | Corel Draw (.PLT) & Adobe Illustrator (.SVG) | | Corel Draw (.PLT) & Adobe Illustrator (.SVG) | | Corel Draw (.PLT) & Adobe Illustrator (.SVG) | | Corel Draw (.PLT) & Adobe Illustrator (.SVG) | |
| File type support | .VDS, .PLT, .SVG, .XML, .CSV & .FU2 | | .VDS, .PLT, .SVG, .XML, .CSV & .FU2 | | .VDS, .PLT, .SVG, .XML, .CSV & .FU2 | | .VDS, .PLT, .SVG, .XML, .CSV & .FU2 | | .VDS, .PLT, .SVG, .XML, .CSV & .FU2 | |
| Pen Tool | Optional - 3 Multi cartridge** | | Optional - 3 Multi cartridge** | | Optional - 3 Multi cartridge** | | Optional - 3 Multi cartridge** | | Optional - 3 Multi cartridge** | |
| Debossing Tool | Optional - 3 tip sizes | | Optional - 3 tip sizes | | Optional - 3 tip sizes | | Optional - 3 tip sizes | | Optional - 3 tip sizes | |
| Scoring Tool | Optional - 9 wheel sizes | | Optional - 9 wheel sizes | | Optional - 9 wheel sizes | | Optional - 9 wheel sizes | | Optional - 9 wheel sizes | |
| M3 Packaging Software | Optional - 500 Customizable Templates | | Optional - 500 Customizable Templates | | Optional - 500 Customizable Templates | | Optional - 500 Customizable Templates | | Optional - 500 Customizable Templates | |
| Camera | Optional | | ✓ | | Optional | | x | | Optional | ✓ |
| Opticrop Software | Optional | | Optional | | Optional | | x | | Optional | |
| Bar code compatibility | ✓ | | ✓ | | ✓ | | ✓ | | ✓ | |

*Parametric Templates can be combined with other design elements to produce unlimited number of combinations. ** Pen tool uses off the shelf pens.
All machines can cut all (and not limited to) the following materials: Mountboard, Foamcore, Cardboard, Gatorboard, Mightcore, Corrugated Plastic, Cardstock, Forex, Polypropylene